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Catalogue - English

ToolVisor

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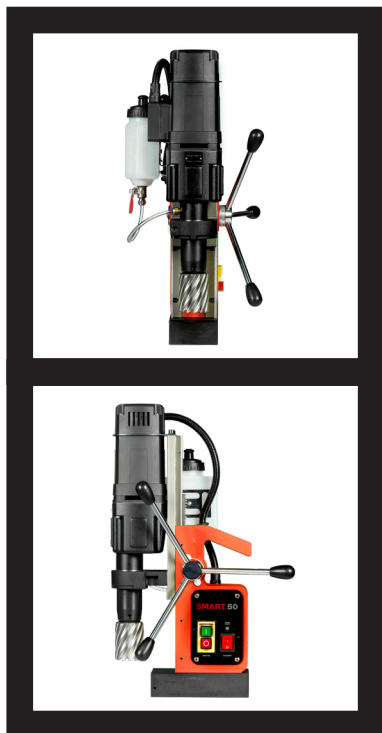


TV.35

MAGNETIC DRILLING MACHINE

ANNULAR CUTTERS	Ø 12 – 35 mm	Ø 7/16 – 1 3/8"
TWIST DRILLS	Ø 1 – 13 mm	Ø 1/16 – 1/2"
THREADING	-	-
COUNTERSINKING	Ø 10 – 35 mm	Ø 3/8 – 1 3/8"
LENGTH	265 mm	10 13/16"
WIDTH	175 mm	6 11/16"
HEIGHT	293 – 383 mm	11 9/16 – 15 1/16"
STROKE	90 mm	3 9/16"
WEIGHT	8.5 kg	18.7 lbs
MAGNET (L x W x H)	160 x 81 x 36 mm	6 5/16 x 3 1/8 x 1 7/16"

MAGNETIC FORCE	1,000 kg	2,205 lbs
MOTOR POWER	850 W	7.7 A
TOTAL POWER	900 W	8.2 A
SPEED (no load)	750 rpm	
SPEED (loaded)	400 rpm	
SPINDLE WELDON	19.05 mm	3/4"
POWER SOURCE	220 – 240V AC 50 – 60 Hz	110 – 120V AC 60 Hz



SMART.50

magnetic drilling machine

ANNULAR CUTTERS	Ø 12 – 50 mm	Ø 7/16 – 2"
TWIST DRILLS	Ø 1 – 20 mm	Ø 1/16 – 13/16"
THREADING	-	-
COUNTERSINKING	Ø 10 – 50 mm	Ø 3/8 – 2"
LENGTH	320 mm	12 5/8"
WIDTH	210 mm	8 1/4"
HEIGHT	385 – 550 mm	15 3/16 – 21 5/8"
STROKE	170 mm	6 11/16"
WEIGHT	13.5 kg	29.8 lbs
MAGNET (L x W x H)	168 x 84 x 49 mm	6 5/8 x 3 5/16 x 1 15/16"

MAGNETIC FORCE	1,600 kg	3,527 lbs
MOTOR POWER	1,200 W	10 A
TOTAL POWER	1,250 W	10.4 A
SPEED (no load)	(I) 380 rpm (II) 690 rpm	
SPEED (loaded)	(I) 235 rpm (II) 425 rpm	
SPINDLE WELDON	19.05 mm	3/4"
POWER SOURCE	220 – 240V AC 50 – 60 Hz	110 – 120V AC 60 Hz

Magnetic drilling machines Ø 30 up to Ø 50 mm



	ECO.30S+	ECO.32+	ECO.40S+	ECO.50S+	ECO.50+/T
Annular cutters	Ø 12 - 30 mm	Ø 12 - 32 mm	Ø 12 - 40 mm	Ø 12 - 50 mm	Ø 12 - 50 mm
Twist drills	Ø 13 mm (Weldon)	Ø 1 - 13 mm	Ø 1 - 16 mm	Ø 1 - 23 mm	Ø 1 - 23 mm
Countersinking	Ø 35 mm	Ø 40 mm	Ø 45 mm	Ø 55 mm	Ø 55 mm
Threading	n/a	n/a	n/a	n/a	M3 - M20
Length	275 mm	320 mm	264 mm	320 mm	320 mm
Width	190 mm	210 mm	180 mm	200 mm	210 mm
Height	293 - 383 mm	370 - 512 mm	360 - 440 mm	445 - 615 mm	385 - 540 mm
Stroke	90 mm	150 mm	145 mm	170 mm	170 mm
Weight	8,5 kg	12 kg	11,2 kg	11,2 kg	14 kg
Magnet (LxWxH)	160 x 80 x 37 mm	160 x 80 x 42 mm	160 x 80 x 42 mm	160 x 80 x 36 mm	170 x 85 x 48 mm
Magnetic force	1200 kg	1500 kg	1500 kg	1700 kg	1850 kg
Motor power	900 W	1000 W	1150 W	1250 W	1250 W
Total power	950 W	1050 W	1200 W	1300 W	1375 W
Speed (no load)	775 min ⁻¹	775 min ⁻¹ (32)	600 min ⁻¹	315 / 690 min ⁻¹	100-280 / 185-530 min ⁻¹
Speed (load)	400 min ⁻¹ (900W)	400 min ⁻¹ (1000W, 32)	380 min ⁻¹	235 / 425 min ⁻¹ (1250W)	250 / 460 min ⁻¹ (1250W)
Spindle Weldon	19,05 mm	19,05 mm	19,05 mm	MT3 19,05 mm	MT2 19,05 mm
Power supply	110-120 / 220-240 V / 50-60 Hz				
Price	₹ 60,550.00	₹ 76,350.00	₹ 84,250.00	₹ 1,02,700.00	₹ 1,13,200.00

Magnetic drilling machines Ø 50 up to Ø 60 mm



	ECO.55S+/T	ECO.55S+TA	ECO.60S+
Annular cutters	Ø 12 - 55 mm	Ø 12 - 55 mm	Ø 12 - 60 mm
Twist drills	Ø 1 - 23 mm	Ø 1 - 23 mm	Ø 1 - 23 mm
Countersinking	Ø 60 mm	Ø 60 mm	Ø 65 mm
Threading	M3 - M20	M3 - M20	n/a
Length	320 mm	345 mm	320 mm
Width	200 mm	305 mm	200 mm
Height	490 - 660 mm	490 - 660 mm	452 - 622 mm
Stroke	170 mm	170 mm	170 mm
Weight	13,75 kg	23,5 kg	13 kg
Magnet (LxWxH)	168 x 84 x 49 mm	168 x 84 x 49 mm	168 x 84 x 49 mm
Magnetic force	1850 kg	1850 kg	1850 kg
Motor power	1600 W	1600 W	1600 W
Total power	1700 W	1700 W	1700 W
Speed (no load)	60 - 275 / 100 - 500 min ⁻¹	60 - 275 / 100 - 500 min ⁻¹	60 - 275 / 100 - 500 min ⁻¹
Speed (load)	60 - 275 / 100 - 500 min ⁻¹ (1600W)	60 - 275 / 100 - 500 min ⁻¹ (1600W)	60 - 275 / 100 - 500 min ⁻¹ (1600W)
Spindle Weldon	MT3 19,05 mm	MT3 19,05 mm	MT3 19,05 mm
Price	₹ 1,18,500.00	₹ 1,48,350.00	₹ 1,11,900.00



Magnetic drilling machines Ø 80 up to Ø 200 mm



	ECO.80S+	ECO.100S+/T	ECO.100S+/TD	ECO.200
Annular cutters	Ø 12 - 80 mm	Ø 12 - 100 mm	Ø 12 - 100 mm	Ø 12 - 200 mm
Twist drills	Ø 1 - 31,75 mm	Ø 1 - 31,75 mm	Ø 1 - 31,75 mm	Ø 1 - 44 mm
Countersinking	Ø 85 mm	Ø 105 mm	Ø 105 mm	Ø 10 - 205 mm
Threading	n/a	M3 - M30	M3 - M30	n/a
Length	365 mm	365 mm	365 mm	480 mm
Width	310 mm	310 mm	310 mm	260 mm
Height	510 - 710 mm	510 - 710 mm	515 - 715 mm	660 - 840 mm
Stroke	260 mm	260 mm	260 mm	180 mm
Weight	28 kg	28 kg	28 kg	53 kg
Magnet (LxWxH)	220 x 110 x 64 mm	220 x 110 x 64 mm	220 x 110 x 64 mm	330 x 110 x 63 mm
Magnetic force	3000 kg	3000 kg	3000 kg	3,900 kg
Motor power	1700 W	1900 W	1900 W	3,600 W
Total power	1800 W	2050 W	2050 W	3,800 W
Speed (no load)	200 / 320 / 415 / 650 min ⁻¹	42-110 / 65-190 / 140-400 / 220-620 min ⁻¹	42-110 / 65-190 / 140-400 / 220-620 min ⁻¹	70-150 / 170-410 min ⁻¹
Speed (load)	150 / 200 / 275 / 400 min ⁻¹ (1700W)	85 / 152 / 270 / 480 min ⁻¹ (1900W)	85 / 152 / 270 / 480 min ⁻¹ (1900W)	70-150 / 170-410 min ⁻¹ (3600W)
Spindle Weldon	MT3 19,05 mm	MT3 19,05 mm	MT3 19,05 mm	MT4 31.75 mm
Power supply	110-120 / 220-240 V / 50-60 Hz			
Price	₹ 1,17,150.00	₹ 1,84,300.00	₹ 1,88,250.00	₹ 9,21,000.00

Special Drilling Machines & Bevelling Machine



	ECO.36+	TUBE.30	AIR.55	B.60S
Annular cutters	Ø 12 - 36 mm	Ø 12 - 30 mm	Ø 12 - 55 mm	Spindle speed
Twist drills	Ø 1 - 14 mm	Ø 13 mm (Weldon)	Ø 1 - 23 mm	Max. bevel width
Countersinking	Ø 10 - 40 mm	Ø 35 mm	Ø 55 mm	Bevel angle
Threading	n/a	n/a	n/a	Pipe diameter
Length	310 mm	275 mm	380 mm	Length
Width	135 mm	185 mm	245 mm	Width
Height	165 mm	326 - 416 mm	615 - 705 mm	Height
Stroke	40 mm	90 mm	167 mm	Weight
Weight	10.3 kg	10.3 kg	16.5 kg	Motor power
Magnet (LxWxH)	80 x 160 x 37 mm	187 x 165 x 83mm	183 x 100 x 55 mm	
Magnetic force	1200 kg	532 kg	900 kg	
Motor power	1050 W	900 W	n/a	
Total power	1100 W	950 W	n/a	
Speed (load)	700 min ⁻¹ (1050W)	775 min ⁻¹ (900W)	380 min ⁻¹	
Speed (load)	400 min ⁻¹ (1050W)	400 min ⁻¹ (900W)	380 min ⁻¹	
Spindle Weldon	19,05 mm	19,05 mm	MT3 19,05 mm	
- Power supply	110-120 / 220-240 V / 50-60 Hz			
- Price	₹ 1,16,500.00	₹ 1,35,600.00	₹ 2,62,700.00	₹ 1,45,500.00

Tungsten Carbide Tipped (TCT) Annular/Broach Cutter



35 mm DoC (HMS)

Ø 12 -100 mm

Size	Art. Number	Price
12	HMS.120	2,222.74
13	HMS.130	2,222.74
14	HMS.140	2,222.74
15	HMS.150	2,222.74
16	HMS.160	2,222.74
17	HMS.170	2,222.74
18	HMS.180	2,222.74
19	HMS.190	2,222.74
20	HMS.200	2,222.74
21	HMS.210	2,408.46
22	HMS.220	2,408.46
23	HMS.230	2,408.46
24	HMS.240	2,408.46
25	HMS.250	2,408.46
26	HMS.260	2,868.00
27	HMS.270	2,868.00
28	HMS.280	2,868.00
29	HMS.290	2,868.00
30	HMS.300	2,868.45

Size	Art. Number	Price
31	HMS.310	3,314.76
32	HMS.320	3,314.76
33	HMS.330	3,314.76
34	HMS.340	3,314.76
35	HMS.350	3,314.76
36	HMS.360	3,987.57
37	HMS.370	3,987.57
38	HMS.380	3,987.57
39	HMS.390	3,987.57
40	HMS.400	3,987.57
41	HMS.410	4,586.12
42	HMS.420	4,586.12
43	HMS.430	4,586.12
44	HMS.440	4,586.12
45	HMS.450	4,586.12
46	HMS.460	5,216.51
47	HMS.470	5,216.51
48	HMS.480	5,216.51
49	HMS.490	5,216.51
50	HMS.500	5,216.51
51	HMS.510	5,556.99
52	HMS.520	5,556.99
53	HMS.530	5,556.99
54	HMS.540	5,556.99
55	HMS.550	5,556.99

Size	Art. Number	Price
56	HMS.560	6,107.49
57	HMS.570	6,107.49
58	HMS.580	6,107.49
59	HMS.590	6,107.49
60	HMS.600	6,107.49
61	HMS.610	7,318.83
62	HMS.620	7,318.83
63	HMS.630	7,318.83
64	HMS.640	7,318.83
65	HMS.650	7,318.83
66	HMS.660	8,276.24
67	HMS.670	8,276.24
68	HMS.680	8,276.24
69	HMS.690	8,276.24
70	HMS.700	9,564.38
71	HMS.710	9,564.38
72	HMS.720	9,564.38
73	HMS.730	9,564.38
74	HMS.740	9,564.38
75	HMS.750	9,564.38
76	HMS.760	9,564.38
77	HMS.770	9,814.02
78	HMS.780	9,814.02
79	HMS.790	9,814.02
80	HMS.800	10,240.71

Size	Art. Number	Price
81	HCS.810	10,240.71
82	HCS.820	10,751.65
83	HCS.830	10,751.65
84	HCS.840	10,751.65
85	HCS.850	10,751.65
86	HCS.860	10,751.65
87	HCS.870	11,215.84
88	HCS.880	11,215.84
89	HCS.890	11,215.84
90	HCS.900	11,215.84
91	HCS.910	11,215.84
92	HCS.920	11,311.09
93	HCS.930	11,311.09
94	HCS.940	11,311.09
95	HCS.950	11,311.09
96	HCS.960	11,311.09
97	HCS.970	11,879.92
98	HCS.980	11,879.92
99	HCS.990	11,879.92
100	HCS.1000	11,879.92



55 mm DoC (HCL)

Ø 12 -100 mm

Size	Art. Number	Price
12	HCL.120	2,423.06
13	HCL.130	2,423.06
14	HCL.140	2,423.06
15	HCL.150	2,423.06
16	HCL.160	2,423.06
17	HCL.170	2,423.06
18	HCL.180	2,423.06
19	HCL.190	2,423.06
20	HCL.200	2,423.06
21	HCL.210	2,651.84
22	HCL.220	2,651.84
23	HCL.230	2,651.84
24	HCL.240	2,651.84
25	HCL.250	2,651.84
26	HCL.260	3,216.40
27	HCL.270	3,216.40
28	HCL.280	3,216.40
29	HCL.290	3,216.40
30	HCL.300	3,216.55

Size	Art. Number	Price
31	HCL.310	3,646.16
32	HCL.320	3,646.16
33	HCL.330	3,646.16
34	HCL.340	3,646.16
35	HCL.350	3,646.16
36	HCL.360	4,392.75
37	HCL.370	4,392.75
38	HCL.380	4,392.75
39	HCL.390	4,392.75
40	HCL.400	4,392.75
41	HCL.410	5,047.66
42	HCL.420	5,047.66
43	HCL.430	5,047.66
44	HCL.440	5,047.66
45	HCL.450	5,047.66
46	HCL.460	5,575.09
47	HCL.470	5,575.09
48	HCL.480	5,575.09
49	HCL.490	5,575.09
50	HCL.500	5,575.09
51	HCL.510	6,309.99
52	HCL.520	6,309.99
53	HCL.530	6,309.99
54	HCL.540	6,309.99
55	HCL.550	6,309.99

Size	Art. Number	Price
56	HCL.560	6,932.88
57	HCL.570	6,932.88
58	HCL.580	6,932.88
59	HCL.590	6,932.88
60	HCL.600	6,932.88
61	HCL.610	8,459.01
62	HCL.620	8,459.01
63	HCL.630	8,459.01
64	HCL.640	8,459.01
65	HCL.650	8,459.01
66	HCL.660	8,714.32
67	HCL.670	8,714.32
68	HCL.680	8,714.32
69	HCL.690	8,714.32
70	HCL.700	10,518.88
71	HCL.710	10,518.88
72	HCL.720	10,519.17
73	HCL.730	10,519.17
74	HCL.740	10,519.17
75	HCL.750	10,519.17
76	HCL.760	10,519.17
77	HCL.770	10,519.17
78	HCL.780	10,519.17
79	HCL.790	10,902.13
80	HCL.800	10,902.13

Size	Art. Number	Price
81	HCL.810	11,506.89
82	HCL.820	11,506.89
83	HCL.830	11,506.89
84	HCL.840	11,506.89
85	HCL.850	11,506.89
86	HCL.860	11,941.44
87	HCL.870	11,941.44
88	HCL.880	11,941.44
89	HCL.890	11,941.44
90	HCL.900	11,941.44
91	HCL.910	11,941.44
92	HCL.920	11,941.44
93	HCL.930	11,941.44
94	HCL.940	11,941.44
95	HCL.950	11,941.44
96	HCL.960	12,581.49
97	HCL.970	12,581.49
98	HCL.980	12,581.49
99	HCL.990	12,581.49
100	HCL.1000	12,581.49

High Speed Steel (HSS) Annular/Broach Cutter



35 mm DoC (HCS)

Ø 12 -100 mm

Size	Art. Number	Price
12	HCS.120	1534.06
13	HCS.130	1534.06
14	HCS.140	1534.06
15	HCS.150	1759.78
16	HCS.160	1759.78
17	HCS.170	1534.06
18	HCS.180	1534.06
19	HCS.190	1534.06
20	HCS.200	1989.68
21	HCS.210	2035.66
22	HCS.220	2085.82
23	HCS.230	2173.61
24	HCS.240	2315.73
25	HCS.250	2407.69
26	HCS.260	2612.51
27	HCS.270	2712.83
28	HCS.280	2871.67
29	HCS.290	2959.45
30	HCS.300	3072.31

Size	Art. Number	Price
31	HCS.310	3272.95
32	HCS.320	3356.55
33	HCS.330	3448.51
34	HCS.340	3536.29
35	HCS.350	3628.25
36	HCS.360	3724.39
37	HCS.370	3828.89
38	HCS.380	3929.21
39	HCS.390	4033.71
40	HCS.400	4138.21
41	HCS.410	4740.13
42	HCS.420	4848.81
43	HCS.430	4961.67
44	HCS.440	5078.71
45	HCS.450	5943.97
46	HCS.460	6061.01
47	HCS.470	6182.23
48	HCS.480	6303.45
49	HCS.490	6428.86
50	HCS.500	6558.44
51	HCS.510	8067.42
52	HCS.520	8272.24
53	HCS.530	8477.06
54	HCS.540	8690.24
55	HCS.550	8899.24

Size	Art. Number	Price
56	HCS.560	9409.20
57	HCS.570	9634.92
58	HCS.580	9856.46
59	HCS.590	10086.36
60	HCS.600	10320.44
61	HCS.610	10851.31
62	HCS.620	11089.57
63	HCS.630	11332.01
64	HCS.640	11582.81
65	HCS.650	11833.61
66	HCS.660	12092.77
67	HCS.670	12351.93
68	HCS.680	12619.45
69	HCS.690	12886.97
70	HCS.700	13158.67
71	HCS.710	14015.57
72	HCS.720	14295.63
73	HCS.730	14579.87
74	HCS.740	14868.30
75	HCS.750	15160.90
76	HCS.760	16034.52
77	HCS.770	16335.48
78	HCS.780	16640.62
79	HCS.790	16949.94
80	HCS.800	17255.08

Size	Art. Number	Price
81	HCS.810	18157.96
82	HCS.820	18471.46
83	HCS.830	18797.50
84	HCS.840	19123.55
85	HCS.850	19453.77
86	HCS.860	20369.19
87	HCS.870	20707.77
88	HCS.880	21050.53
89	HCS.890	21397.47
90	HCS.900	21744.41
91	HCS.910	22680.73
92	HCS.920	23044.39
93	HCS.930	23403.88
94	HCS.940	23767.54
95	HCS.950	24135.38
96	HCS.960	25092.60
97	HCS.970	25472.98
98	HCS.980	25853.36
99	HCS.990	26233.74
100	HCS.1000	26622.48



55 mm DoC (HCL)

Ø 12 -100 mm

Size	Art. Number	Price
12	HCL.120	2,163.03
13	HCL.130	2,163.03
14	HCL.140	2,163.03
15	HCL.150	2,481.30
16	HCL.160	2,481.30
17	HCL.170	2,163.03
18	HCL.180	2,163.03
19	HCL.190	2,163.03
20	HCL.200	2,805.46
21	HCL.210	2,870.29
22	HCL.220	2,941.01
23	HCL.230	3,064.78
24	HCL.240	3,265.17
25	HCL.250	3,394.84
26	HCL.260	3,683.63
27	HCL.270	3,825.09
28	HCL.280	4,049.05
29	HCL.290	4,172.82
30	HCL.300	4,331.95

Size	Art. Number	Price
31	HCL.310	4,614.86
32	HCL.320	4,732.73
33	HCL.330	4,862.40
34	HCL.340	4,986.17
35	HCL.350	5,115.83
36	HCL.360	5,251.39
37	HCL.370	5,398.73
38	HCL.380	5,540.19
39	HCL.390	5,687.53
40	HCL.400	5,834.88
41	HCL.410	6,683.58
42	HCL.420	6,836.82
43	HCL.430	6,995.96
44	HCL.440	7,160.98
45	HCL.450	8,381.00
46	HCL.460	8,546.03
47	HCL.470	8,716.95
48	HCL.480	8,887.87
49	HCL.490	9,064.69
50	HCL.500	9,247.39
51	HCL.510	11,375.06
52	HCL.520	11,663.86
53	HCL.530	11,952.65
54	HCL.540	12,253.24
55	HCL.550	12,547.93

Size	Art. Number	Price
56	HCL.560	13,266.98
57	HCL.570	13,585.24
58	HCL.580	13,897.61
59	HCL.590	14,221.77
60	HCL.600	14,551.83
61	HCL.610	15,300.34
62	HCL.620	15,636.29
63	HCL.630	15,978.13
64	HCL.640	16,331.76
65	HCL.650	16,685.39
66	HCL.660	17,050.80
67	HCL.670	17,416.22
68	HCL.680	17,793.42
69	HCL.690	18,170.63
70	HCL.700	18,553.73
71	HCL.710	19,761.96
72	HCL.720	20,156.84
73	HCL.730	20,557.62
74	HCL.740	20,964.30
75	HCL.750	21,376.86
76	HCL.760	22,608.67
77	HCL.770	23,033.02
78	HCL.780	23,463.27
79	HCL.790	23,899.42
80	HCL.800	24,329.66

Size	Art. Number	Price
81	HCL.810	25,602.73
82	HCL.820	26,044.76
83	HCL.830	26,504.48
84	HCL.840	26,964.20
85	HCL.850	27,429.81
86	HCL.860	28,720.56
87	HCL.870	29,197.95
88	HCL.880	29,681.25
89	HCL.890	30,170.43
90	HCL.900	30,659.62
91	HCL.910	31,979.83
92	HCL.920	32,492.60
93	HCL.930	32,999.46
94	HCL.940	33,512.23
95	HCL.950	34,030.88
96	HCL.960	35,380.56
97	HCL.970	35,916.90
98	HCL.980	36,453.24
99	HCL.990	36,989.58
100	HCL.1000	37,537.70



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