



— MAGNETIC DRILLING · CUTTING · TOOLING

DRILLING & CUTTING THAT DEFINE PERFORMANCE.

India's trusted Magnetic Drilling Machines & Tools — built for fabricators



BUILT FOR | STEEL FABRICATION | CONSTRUCTION | RAIL & TRANSPORT | SHIPBUILDING | ON-SITE MAINTENANCE

TV.40 MAGNETIC DRILLING MACHINE

Drills up to Ø 40 mm · 1050 W motor



AT A GLANCE

A compact, site-ready magnetic core drilling machine for steel fabrication, structural and maintenance work — engineered for safe, accurate holmaking in any orientation, from a single portable base unit.

KEY FEATURES

- Ø 40 mm max hole capacity
- Suitable for cutting plate thickness up to 55 mm
- Integrated coolant feed
- Over-Load protection
- Sealed control panel

MAGNETIC FORCE

10,000 N

MOTOR POWER

1050 W

ANNULAR CUTTER

Ø 12–40 mm

NET WEIGHT

9.5 kg

TECHNICAL DATA

ANNULAR CUTTERS	Ø 12 – 40 mm	MAGNETIC FORCE	10,000 N
TWIST DRILLS	Ø 6 – 13 mm (Weldon)	MOTOR POWER	1050 W
THREADING	—	TOTAL POWER	1100 W
COUNTERSINKING	Ø 10 – 40 mm	SPEED (no load)	750 rpm
LENGTH	250 mm	SPEED (loaded)	400 rpm
WIDTH	110 mm	SPINDLE	Weldon 19.05 mm / ¾"
HEIGHT	290 – 430 mm	POWER SOURCE	220–240V AC, 50–60 Hz
STROKE	140 mm		
WEIGHT	9.5 kg		

IN THE BOX – STANDARD DELIVERY

- Magnetic Drilling Machine
- Carrying case
- Retaining chain
- Coolant bottle & lubrication hose
- Allen / hex key set
- Pilot pins
- Carbon Brush set
- Operating manual & warranty card

COMPATIBLE CUTTERS & ACCESSORIES

- TCT annular cutters Ø 12–40 mm
- HSS annular cutters Ø 12–40 mm
- Pilot pins (per cutter depth)
- Ø13mm Drill-chuck with Adapter

TV.60T

MAGNETIC DRILLING & TAPPING MACHINE

Drills up to Ø 60 mm · M3–M24 tapping



AT A GLANCE

A heavy-duty magnetic drilling and tapping machine with forward / reverse control — cores up to Ø 60 mm, cuts plate thickness up to 100 mm and cuts threads from M3 to M24, for structural steel, fabrication and on-site maintenance.

KEY FEATURES

- Ø 60 mm max hole capacity
- Tapping M3–M24 — forward / reverse control for in-place thread cutting.
- Two-speed gearbox — 320 / 600 rpm to match cutter and tap diameters.
- Integrated coolant feed — spiral-hose lubrication for longer tool life.

ANNULAR CUTTER
Ø 12–60 mm

TAPPING
M3–M24

MOTOR POWER
1600 W

MAGNETIC FORCE
13,000 N

TECHNICAL DATA

ANNULAR CUTTERS	Ø 12 – 60 mm	MAGNETIC FORCE	13,000 N
TWIST DRILLS	Ø 6 – 32 mm	MOTOR POWER	1600 W
THREADING	M3 – M24	TOTAL POWER	1650 W
COUNTERSINKING	Ø 10 – 60 mm	SPEED	320 / 600 rpm
LENGTH	300 mm	SPINDLE	MT3
WIDTH	140 mm	POWER SOURCE	220–240V AC, 50–60 Hz
HEIGHT	440 – 620 mm		
STROKE	175 mm		
WEIGHT	21 kg		

IN THE BOX – STANDARD DELIVERY

- Magnetic Drilling Machine
- Carrying case
- Retaining chain
- Coolant bottle & lubrication hose
- Allen / hex key set
- MT3 Arbor & Drill-chuck 16mm
- Pilot pins
- Carbon Brush set
- Operating manual & warranty card

COMPATIBLE CUTTERS & ACCESSORIES

- TCT annular cutters Ø 12–60 mm
- HSS annular cutters Ø 12–60 mm
- Twist Drills Ø 32 mm
- Machine tap M8 to M24 + Taping Arbor
- Pilot pins
- Cutting lubricant / coolant

TV.120 MAGNETIC DRILLING MACHINE

Drills up to Ø 120 mm · 4-speed gearbox



AT A GLANCE

A heavy-duty steel-plate magnetic drilling machine with a 22,000 N base and four-speed gearbox — annular cores up to Ø 120 mm, cuts plate thickness up to 200 mm and an MT-4 spindle for the largest holemaking jobs in heavy fabrication and infrastructure.

KEY FEATURES

- **Ø 120 mm max hole capacity** — annular cores to 120 mm, plus Ø 6–49 mm twist drilling.
- **Four-speed gearbox** — 35–500 rpm across four ranges for every cutter size.
- **MT4 spindle** — Morse-taper spindle for heavy-duty cutters and adaptors.
- **22,000 N magnetic base** — maximum clamping for large-diameter cutting.

ANNULAR CUTTER
Ø 12–120 mm

MOTOR POWER
2200 W

MAGNETIC FORCE
22,000 N

NET WEIGHT
34 kg

TECHNICAL DATA

ANNULAR CUTTERS	Ø 12 – 120 mm	MAGNETIC FORCE	22,000 N
TWIST DRILLS	Ø 6 – 49 mm	MOTOR POWER	2200 W
THREADING	M 42	TOTAL POWER	2000 W
COUNTERSINKING	Ø 10 – 50 mm	SPEED – 1	35 – 90 rpm
LENGTH	450 mm	SPEED – 2	90 – 160 rpm
WIDTH	160 mm	SPEED – 3	160 – 270 rpm
HEIGHT	520 – 780 mm	SPEED – 4	270 – 500 rpm
STROKE	260 mm	SPINDLE	MT-4
WEIGHT	34 kg	POWER SOURCE	220–240V AC, 50–60 Hz

IN THE BOX – STANDARD DELIVERY

- Magnetic drilling machine
- Carrying case
- Safety strap / retaining chain
- Coolant bottle & lubrication hose
- Allen / hex key set
- Arbor MT4-19.05mm
- Arbor MT4-31.75mm
- Drill chuck 16mm
- Carbon brush set
- Plastic chip guard
- Operating manual & warranty card

COMPATIBLE CUTTERS & ACCESSORIES

- TCT annular cutters Ø 12–120 mm
- HSS annular cutters Ø 12–120 mm
- MT-4 Arbor / cutter adaptor
- Twist drill 49mm
- Machine Tap M12 to M42 + Taping Arbor
- Pilot pins (per cutter depth)
- Cutting lubricant / coolant

TV.40H HORIZONTAL MAGNETIC DRILLING MACHINE

Low-profile horizontal drill · 175 mm clearance



AT A GLANCE

A compact horizontal magnetic drilling machine just 175 mm high — designed to reach tight clearances and confined spaces where an upright mag drill won't fit, with Left and right mountability of detachable ratchet

KEY FEATURES

- **175 mm low-profile body** — reaches confined spaces an upright drill can't access.
- **Ø 40 mm max hole capacity** — annular cores to 40 mm, plus Ø 6–16 mm twist drilling.
- **Quick-Release Arbor** — for easy tool interchange.
- **Dual-side feed handle** — Quick-Switch feed handle, fits either side.

ANNULAR CUTTER
Ø 12–40 mm

PROFILE HEIGHT
175 mm

MOTOR POWER
1200 W

NET WEIGHT
10.5 kg

TECHNICAL DATA

ANNULAR CUTTERS	Ø 12 – 40 mm	MAGNETIC FORCE	12,000 N
TWIST DRILLS	Ø 6 – 16 mm (Weldon)	MOTOR POWER	1200 W
THREADING	—	TOTAL POWER	1250 W
COUNTERSINKING	Ø 10 – 40 mm	LOAD SPEED	540 rpm
LENGTH	310 mm	NO-LOAD SPEED	690 rpm
WIDTH	100 mm	SPINDLE	Weldon 19.05 mm / ¾"
HEIGHT	175 mm	POWER SOURCE	220–240V AC, 50–60 Hz
STROKE	50 mm		
WEIGHT	10.5 kg		

IN THE BOX – STANDARD DELIVERY

- Magnetic drilling machine
- Carrying case
- Retaining chain
- Coolant bottle & lubrication hose
- Allen / hex key set
- Pilot pins
- Carbon Brush Set
- Operating manual & warranty card

COMPATIBLE CUTTERS & ACCESSORIES

- TCT annular cutters Ø 12–40 mm
- HSS annular cutters Ø 12–40 mm
- Pilot pins
- Weldon twist drills up to 16mm
- Cutting lubricant / coolant

TCT TUNGSTEN CARBIDE TIPPED CUTTER

Ultimate in precision, quality and longevity · Ø 12–200 mm



OVERVIEW

Designed and manufactured to the highest standards for maximum cutting performance across a range of materials — from structural steel to cast iron. The cutting teeth are made from micro-grain carbide with a cobalt binding agent for a super-strong structure and exceptional tool life.

✓ Reduced cutting resistance — less power required.

✓ Even tooth load — vibration-free cut.

✓ Smooth cutting action — greater cutting efficiency.

SIZE RANGE
Ø 12–200 mm

CUTTING DEPTHS
35–200 mm

CUTTER TYPE
TCT

MAX TENSILE
<1200 N/mm²

THE FEATURE AND BENEFIT OF THE ToolVisor™ TCT CUTTERS



Triple Tooth Cutting Geometry.

Consistent cutting edge, using CNC fully automated process. Each tooth provides its own cutting function to provide great results in reducing cutting resistance = less power required. Even tooth load = vibration free cut. Smooth cutting action = Increased cutting efficiency.



Premium Quality Cutting Tips.

Manufactured from Micro Grain Carbide, combined with a cobalt binding agent to ensure super strong structure and provide exceptional tool life, making it ideal for all material from structural steel to cast iron and stainless steel.



Consistence, High Quality Brazing of Tips.

Providing each cutting edge with maximum support to prevent breakage.



CNC Machined Flutes and Cutter Body.

Ensuring consistent close tolerance holes and minimizing run out.



Weldon-Fitting Cutter Shank

Designed to suit all types of magnetic drilling machines.

35 mm DoC (TCS) Ø 12 – 100 mm

Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number
Ø 12	TCS.120	Ø 35	TCS.350	Ø 58	TCS.580	Ø 81	TCS.810
Ø 13	TCS.130	Ø 36	TCS.360	Ø 59	TCS.590	Ø 82	TCS.820
Ø 14	TCS.140	Ø 37	TCS.370	Ø 60	TCS.600	Ø 83	TCS.830
Ø 15	TCS.150	Ø 38	TCS.380	Ø 61	TCS.610	Ø 84	TCS.840
Ø 16	TCS.160	Ø 39	TCS.390	Ø 62	TCS.620	Ø 85	TCS.850
Ø 17	TCS.170	Ø 40	TCS.400	Ø 63	TCS.630	Ø 86	TCS.860
Ø 18	TCS.180	Ø 41	TCS.410	Ø 64	TCS.640	Ø 87	TCS.870
Ø 19	TCS.190	Ø 42	TCS.420	Ø 65	TCS.650	Ø 88	TCS.880
Ø 20	TCS.200	Ø 43	TCS.430	Ø 66	TCS.660	Ø 89	TCS.890
Ø 21	TCS.210	Ø 44	TCS.440	Ø 67	TCS.670	Ø 90	TCS.900
Ø 22	TCS.220	Ø 45	TCS.450	Ø 68	TCS.680	Ø 91	TCS.910
Ø 23	TCS.230	Ø 46	TCS.460	Ø 69	TCS.690	Ø 92	TCS.920
Ø 24	TCS.240	Ø 47	TCS.470	Ø 70	TCS.700	Ø 93	TCS.930
Ø 25	TCS.250	Ø 48	TCS.480	Ø 71	TCS.710	Ø 94	TCS.940
Ø 26	TCS.260	Ø 49	TCS.490	Ø 72	TCS.720	Ø 95	TCS.950
Ø 27	TCS.270	Ø 50	TCS.500	Ø 73	TCS.730	Ø 96	TCS.960
Ø 28	TCS.280	Ø 51	TCS.510	Ø 74	TCS.740	Ø 97	TCS.970
Ø 29	TCS.290	Ø 52	TCS.520	Ø 75	TCS.750	Ø 98	TCS.980
Ø 30	TCS.300	Ø 53	TCS.530	Ø 76	TCS.760	Ø 99	TCS.990
Ø 31	TCS.310	Ø 54	TCS.540	Ø 77	TCS.770	Ø 100	TCS.1000
Ø 32	TCS.320	Ø 55	TCS.550	Ø 78	TCS.780		
Ø 33	TCS.330	Ø 56	TCS.560	Ø 79	TCS.790		
Ø 34	TCS.340	Ø 57	TCS.570	Ø 80	TCS.800		

55 mm DoC (TCL) Ø 12 – 100 mm

Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number
Ø 12	TCL.120	Ø 35	TCL.350	Ø 58	TCL.580	Ø 81	TCL.810
Ø 13	TCL.130	Ø 36	TCL.360	Ø 59	TCL.590	Ø 82	TCL.820
Ø 14	TCL.140	Ø 37	TCL.370	Ø 60	TCL.600	Ø 83	TCL.830
Ø 15	TCL.150	Ø 38	TCL.380	Ø 61	TCL.610	Ø 84	TCL.840
Ø 16	TCL.160	Ø 39	TCL.390	Ø 62	TCL.620	Ø 85	TCL.850
Ø 17	TCL.170	Ø 40	TCL.400	Ø 63	TCL.630	Ø 86	TCL.860
Ø 18	TCL.180	Ø 41	TCL.410	Ø 64	TCL.640	Ø 87	TCL.870
Ø 19	TCL.190	Ø 42	TCL.420	Ø 65	TCL.650	Ø 88	TCL.880
Ø 20	TCL.200	Ø 43	TCL.430	Ø 66	TCL.660	Ø 89	TCL.890
Ø 21	TCL.210	Ø 44	TCL.440	Ø 67	TCL.670	Ø 90	TCL.900
Ø 22	TCL.220	Ø 45	TCL.450	Ø 68	TCL.680	Ø 91	TCL.910
Ø 23	TCL.230	Ø 46	TCL.460	Ø 69	TCL.690	Ø 92	TCL.920
Ø 24	TCL.240	Ø 47	TCL.470	Ø 70	TCL.700	Ø 93	TCL.930
Ø 25	TCL.250	Ø 48	TCL.480	Ø 71	TCL.710	Ø 94	TCL.940
Ø 26	TCL.260	Ø 49	TCL.490	Ø 72	TCL.720	Ø 95	TCL.950
Ø 27	TCL.270	Ø 50	TCL.500	Ø 73	TCL.730	Ø 96	TCL.960
Ø 28	TCL.280	Ø 51	TCL.510	Ø 74	TCL.740	Ø 97	TCL.970
Ø 29	TCL.290	Ø 52	TCL.520	Ø 75	TCL.750	Ø 98	TCL.980
Ø 30	TCL.300	Ø 53	TCL.530	Ø 76	TCL.760	Ø 99	TCL.990
Ø 31	TCL.310	Ø 54	TCL.540	Ø 77	TCL.770	Ø 100	TCL.1000
Ø 32	TCL.320	Ø 55	TCL.550	Ø 78	TCL.780		
Ø 33	TCL.330	Ø 56	TCL.560	Ø 79	TCL.790		
Ø 34	TCL.340	Ø 57	TCL.570	Ø 80	TCL.800		

75 mm DoC (TCL75) Ø 14 – 100 mm

Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number
Ø 14	TCL75.140	Ø 36	TCL75.360	Ø 58	TCL75.580	Ø 80	TCL75.800
Ø 15	TCL75.150	Ø 37	TCL75.370	Ø 59	TCL75.590	Ø 81	TCL75.810
Ø 16	TCL75.160	Ø 38	TCL75.380	Ø 60	TCL75.600	Ø 82	TCL75.820
Ø 17	TCL75.170	Ø 39	TCL75.390	Ø 61	TCL75.610	Ø 83	TCL75.830
Ø 18	TCL75.180	Ø 40	TCL75.400	Ø 62	TCL75.620	Ø 84	TCL75.840
Ø 19	TCL75.190	Ø 41	TCL75.410	Ø 63	TCL75.630	Ø 85	TCL75.850
Ø 20	TCL75.200	Ø 42	TCL75.420	Ø 64	TCL75.640	Ø 86	TCL75.860
Ø 21	TCL75.210	Ø 43	TCL75.430	Ø 65	TCL75.650	Ø 87	TCL75.870
Ø 22	TCL75.220	Ø 44	TCL75.440	Ø 66	TCL75.660	Ø 88	TCL75.880
Ø 23	TCL75.230	Ø 45	TCL75.450	Ø 67	TCL75.670	Ø 89	TCL75.890
Ø 24	TCL75.240	Ø 46	TCL75.460	Ø 68	TCL75.680	Ø 90	TCL75.900
Ø 25	TCL75.250	Ø 47	TCL75.470	Ø 69	TCL75.690	Ø 91	TCL75.910
Ø 26	TCL75.260	Ø 48	TCL75.480	Ø 70	TCL75.700	Ø 92	TCL75.920
Ø 27	TCL75.270	Ø 49	TCL75.490	Ø 71	TCL75.710	Ø 93	TCL75.930
Ø 28	TCL75.280	Ø 50	TCL75.500	Ø 72	TCL75.720	Ø 94	TCL75.940
Ø 29	TCL75.290	Ø 51	TCL75.510	Ø 73	TCL75.730	Ø 95	TCL75.950
Ø 30	TCL75.300	Ø 52	TCL75.520	Ø 74	TCL75.740	Ø 96	TCL75.960
Ø 31	TCL75.310	Ø 53	TCL75.530	Ø 75	TCL75.750	Ø 97	TCL75.970
Ø 32	TCL75.320	Ø 54	TCL75.540	Ø 76	TCL75.760	Ø 98	TCL75.980
Ø 33	TCL75.330	Ø 55	TCL75.550	Ø 77	TCL75.770	Ø 99	TCL75.990
Ø 34	TCL75.340	Ø 56	TCL75.560	Ø 78	TCL75.780	Ø 100	TCL75.1000
Ø 35	TCL75.350	Ø 57	TCL75.570	Ø 79	TCL75.790		

110 mm DoC (TCL110) Ø 14 – 100 mm

Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number
Ø 14	TCL110.140	Ø 36	TCL110.360	Ø 58	TCL110.580	Ø 80	TCL110.800
Ø 15	TCL110.150	Ø 37	TCL110.370	Ø 59	TCL110.590	Ø 81	TCL110.810
Ø 16	TCL110.160	Ø 38	TCL110.380	Ø 60	TCL110.600	Ø 82	TCL110.820
Ø 17	TCL110.170	Ø 39	TCL110.390	Ø 61	TCL110.610	Ø 83	TCL110.830
Ø 18	TCL110.180	Ø 40	TCL110.400	Ø 62	TCL110.620	Ø 84	TCL110.840
Ø 19	TCL110.190	Ø 41	TCL110.410	Ø 63	TCL110.630	Ø 85	TCL110.850
Ø 20	TCL110.200	Ø 42	TCL110.420	Ø 64	TCL110.640	Ø 86	TCL110.860
Ø 21	TCL110.210	Ø 43	TCL110.430	Ø 65	TCL110.650	Ø 87	TCL110.870
Ø 22	TCL110.220	Ø 44	TCL110.440	Ø 66	TCL110.660	Ø 88	TCL110.880
Ø 23	TCL110.230	Ø 45	TCL110.450	Ø 67	TCL110.670	Ø 89	TCL110.890
Ø 24	TCL110.240	Ø 46	TCL110.460	Ø 68	TCL110.680	Ø 90	TCL110.900
Ø 25	TCL110.250	Ø 47	TCL110.470	Ø 69	TCL110.690	Ø 91	TCL110.910
Ø 26	TCL110.260	Ø 48	TCL110.480	Ø 70	TCL110.700	Ø 92	TCL110.920
Ø 27	TCL110.270	Ø 49	TCL110.490	Ø 71	TCL110.710	Ø 93	TCL110.930
Ø 28	TCL110.280	Ø 50	TCL110.500	Ø 72	TCL110.720	Ø 94	TCL110.940
Ø 29	TCL110.290	Ø 51	TCL110.510	Ø 73	TCL110.730	Ø 95	TCL110.950
Ø 30	TCL110.300	Ø 52	TCL110.520	Ø 74	TCL110.740	Ø 96	TCL110.960
Ø 31	TCL110.310	Ø 53	TCL110.530	Ø 75	TCL110.750	Ø 97	TCL110.970
Ø 32	TCL110.320	Ø 54	TCL110.540	Ø 76	TCL110.760	Ø 98	TCL110.980
Ø 33	TCL110.330	Ø 55	TCL110.550	Ø 77	TCL110.770	Ø 99	TCL110.990
Ø 34	TCL110.340	Ø 56	TCL110.560	Ø 78	TCL110.780	Ø 100	TCL110.1000
Ø 35	TCL110.350	Ø 57	TCL110.570	Ø 79	TCL110.790		

PILOT PINS

Fully CNC-ground for a perfect fit and positive slug ejection



Pilot pins position the cut and play a vital role in tool life — centralising the hole on pre-marked steel, lubricating the cutter internally as coolant flows through it, and ejecting the solid slug when the hole is complete.

Art. Number	Size	Suitable Dia.	Suitable Length
CP.301	6.35 x 90 mm	Ø 12 to 17	35 mm
CP.302	7.98 x 90 mm	Ø 18 to 100	35 mm
CP.501	6.35 x 110 mm	Ø 12 to 17	55 mm
CP.502	7.98 x 110 mm	Ø 18 to 100	55 mm

Art. Number	Size	Suitable Dia.	Suitable Length
CP.701	6.35 x 135 mm	Ø 12 to 17	75 mm
CP.702	7.98 x 135 mm	Ø 18 to 100	75 mm
CP.101	6.35 x 175 mm	Ø 12 to 17	110 mm
CP.102	7.98 x 175 mm	Ø 18 to 100	110 mm
CP.102-2P	7.98 x 175 mm – 2 Part	Ø 18 to 100	110 mm

INDUSTRIAL ARBORS

Converts a drill press, mill, lathe or CNC to accept cutters

Industrial arbors increase cutter versatility and capacity — cutting up to three times larger holes than solid drills allow. They also suit most portable magnetic drills with a morse-taper fitting, as a spare or replacement arbor. The internal coolant ring feeds cutting oil through the tool for cleaner holes, positive slug ejection and longer cutter life.



Art. Number	Description
TAR.19-2	MT2 cutter arbor, internal coolant ring — suits 19.05 mm shank cutters
TAR.19-3	MT3 cutter arbor, internal coolant ring — suits 19.05 mm shank cutters
TAR.19-4	MT4 cutter arbor, internal coolant ring — suits 19.05 mm shank cutters
TAR.32-3	MT3 cutter arbor, internal coolant ring — suits 31.75 mm shank cutters
TAR.32-4	MT4 cutter arbor, internal coolant ring — suits 31.75 mm shank cutters

DRILL CHUCK WELDON SHANK

For fitting a keyless drill chuck to the spindle

A 19.05 mm Weldon shank adaptor for fitting a keyless drill chuck to the magnetic drill spindle — switch to twist drilling or tapping without changing machines.



Art. Number	Description
UNF.19-20	19.05 mm Weldon shank adaptor to 1/2"-20 UNF thread

SPIRAL MACHINE TAPS

HSS · ISO standard · for blind-hole threading



HSS spiral-flute machine taps to ISO standard. The spiral flute pulls chips up and out of the hole — ideal for clean, accurate blind-hole threading.

Art. Number	Size	Art. Number	Size
SMT.M8	M8 x 1.25 mm	SMT.M18	M18 x 2.5 mm
SMT.M10	M10 x 1.5 mm	SMT.M20	M20 x 2.5 mm
SMT.M12	M12 x 1.75 mm	SMT.M22	M22 x 2.5 mm
SMT.M14	M14 x 2 mm	SMT.M24	M24 x 3 mm
SMT.M16	M16 x 2 mm		

WELDON-SHANK MACHINE TAPS

HSS · ISO standard · direct-fit Weldon shank



HSS machine taps with a Weldon shank 19.05 mm to ISO standard — fit directly into the magnetic-drill spindle for in-place tapping from M8 to M30.

Art. Number	Size	Art. Number	Size
WMT.M8	M8 x 1.25 mm	WMT.M18	M18 x 2.5 mm
WMT.M10	M10 x 1.5 mm	WMT.M20	M20 x 2.5 mm
WMT.M12	M12 x 1.75 mm	WMT.M22	M22 x 2.5 mm
WMT.M14	M14 x 2 mm	WMT.M24	M24 x 3 mm
WMT.M16	M16 x 2 mm	WMT.M30	M30 x 3.5 mm

COUNTERSINKS

HSS · 90° · Weldon shank



HSS 90° countersinks with a Weldon shank 19.05 mm for deburring and chamfering holes — mounts directly in the magnetic drill.

Art. Number	Description
CSK.25	Countersink Ø 10–25 mm · 90°
CSK.30	Countersink Ø 10–30 mm · 90°
CSK.40	Countersink Ø 10–40 mm · 90°
CSK.50	Countersink Ø 15–50 mm · 90°
CSK.55	Countersink Ø 15–55 mm · 90°

TAPING ARBORS

Blind-hole tapping · designed to suit the TV.60T & TV.120



Taping Arbor for blind-hole tapping, designed to suit the TV.60T. Supplied with collets, draw bar and spanners for quick tap changes across the range.

Art. Number	Description
TTA.820-MT2	Blind-hole tapping arbor · M8–M20 · MT2 shank
TTA.1430-MT3	Blind-hole tapping arbor · M14–M30 · MT3 shank

HSS WELDON TWIST DRILLS

HSS · Weldon shank · twist drilling in the magnetic drill



HSS twist drills with a Weldon shank 19.05 mm for direct twist drilling in the magnetic drill — no arbor or chuck required, in diameters from Ø 6 to Ø 14 mm.

Art. Number	Size
WTD.6	Ø 6 x 50 mm
WTD.7	Ø 7 x 50 mm
WTD.8	Ø 8 x 50 mm
WTD.9	Ø 9 x 50 mm
WTD.10	Ø 10 x 50 mm
WTD.11	Ø 11 x 50 mm
WTD.12	Ø 12 x 50 mm
WTD.13	Ø 13 x 50 mm
WTD.14	Ø 14 x 50 mm



— THANK YOU —

PRECISION YOU CAN TRUST.

From steel fabrication to shipbuilding, ToolVisor is built to be your dependable partner in magnetic drilling, cutting, and tooling — wherever the job takes you.

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